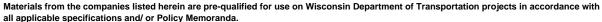


CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2007



CONCRETE PIPE PRODUCTS

Back to Approved lists

PRECAST MANHOLES, INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Producers must comply with the following to be listed as a certified plant:

Producers plants are approved on an annual basis - January to January- unless otherwise noted.

106.3.3.3 Plant Certifications

106.3.3.3.1 Precast Concrete Products

- (1) The department will allow precast concrete alternates for cast-in-place concrete components the contract shows if those precast alternates conform to all of the following:
 - 1. All specific contract requirements for individual components.
 - 2. Components are manufactured in a plant certified by one of the following organizations:

Wisconsin Concrete Pipe Association.

American Concrete Pipe Association.

National Precast Concrete Association.





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CONCRETE PIPE PRODUCTS

Date last edited: 4/30/2007

Location	Certified By	<u>Products</u>
Green Bay, WI	WCPA	1,2,3, 5
Milwaukee, WI	WCPA	1,2,3, 5
Holmen, WI	WCPA	1(12" -144"), 3(18 inch equiv- 96-inch equiv.), 4(72' & 84"
Roberts, WI	WCPA	1 (12" -144"), 3 (14x23 to 72x113)
LaCrescent, MN	NPCA	5
Madison, WI	WCPA	1,3, 5
South Beloit, IL	WCPA	1,3, 5
Wausau, WI	WCPA	1 (12" -144"), 3 (14x23 to 72x113), 5
Kiel, WI	WCPA	1,2,3, 5
	Green Bay, WI Milwaukee, WI Holmen, WI Roberts, WI LaCrescent, MN Madison, WI South Beloit, IL Wausau, WI	Green Bay, WI WCPA Milwaukee, WI WCPA Holmen, WI WCPA Roberts, WI WCPA LaCrescent, MN NPCA Madison, WI WCPA South Beloit, IL WCPA Wausau, WI WCPA

- (1) formerly Waukesha Concrete Pipe Products
- (2) formerly Holmen, Inc.

Product Key

- 1-Circular reinforced concrete pipe
- 2-Circular Non -reinforced concrete pipe
- 3- Horizontal and vertical ellipitical concrete pipe
- 4-Concrete pipe arch
- 5- Concrete cattle pass

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Precast Catch Basin, Inlets, Manholes

Date last edited: 4/30/2007

Company	Location	Certified By	<u>Products</u>
American Concrete Pipe Company ⁽¹⁾	Milwaukee, WI	WCPA	1,2,3,4,5,6
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4,5,6
County Materials Corporation ⁽³⁾	Holmen, WI	WCPA	1,2,3,4,5,6
County Materials Corporation	Roberts, WI	WCPA	1,2,4,5,6
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4,5,6
Eull's Manufacturing Co., Inc. (4)	St. Michael, MN	WCPA	1, 3
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,2,3,4,5,6
Modern Building Materials, LLC	Kenosha, WI	WCPA	1,2,3,4,5,6
Northwind Concrete Products,Co.	South Beloit, IL	WCPA	Supplier only- products from Modern at
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1,2,3,4,5,6
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only
Wieser Concrete	Portage, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1,2,3,4,5,6

- (1) formerly Waukesha Concrete Pipe Products
- (2) Includes 2",4",& 6" concrete adjustment rings
- (3) formerly Holmen, Inc.
- (4) 2", 3",4", 6", 12" grade rings and 2", 3",4", 6" catch basin adjustment rings

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Product Key

- 1- manholes
- 2- Manhole components
- 3-Riser Rings(grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

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Precast Box Culverts, Wall Panels, Temporary Barrier Walls

Date last edited:4-30-2007

Company	<u>Location</u>	Certified By	<u>Products</u>
American Concrete Pipe Company ⁽¹⁾	Milwaukee, WI	WCPA	1,2,3,4
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4
County Materials Corporation ⁽³⁾	Holmen, WI	WCPA	1(2'x3' to 12'x10'),2(MSE Wall Panels),
•	,		4(all sizes special inlets, lift stas, intergral vaults)
County Materials Corporation	Roberts, WI	WCPA	1,4(slabs, Weir walls)
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1, 4(Pipe fittings, bends, tees, wyes etc.)
Modern Building Materials, LLC	Kenosha, WI	WCPA	4(Storm Sewer Junction Chambers, Sanitray Wet Wells)
Northwind Concrete Products,Co.	South Beloit, IL	WCPA	1
Sanders Precast Concrete	Whitestown, IN	NPCA	2
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1, 4
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4
Wieser Concrete	Portage, WI	NPCA	1,2,3,4
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1

- (1) formerly Waukesha Concrete Pipe Products
- (2) Includes 2",4",& 6" concrete adjustment rings
- (3) formerly Holmen, Inc.

Product Key

1-Box Culverts

2-Wall Panels

3-Temporary Traffic Barrier 4-Special Structures

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